



COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 4

For: _____ **Date:** _____

Prepared By: **WILKO PAINT, INC.**

SURFACE DESCRIPTION Exterior above ground steel structures, piping, vessels, tanks, towers, or process facilities operating to 250° F continuous, 275° F intermittent

COATING SYSTEM An organic zinc-rich primer, HS epoxy intermediate coat and two-component acrylic polyurethane topcoat.

SURFACE PREPARATION Remove dirt, oil, grease and other surface contaminants. Round off sharp edges and remove weld splatter. Abrasive blast clean to N.A.C.E. #2 Near White Metal Blast. Use 16-40 mesh abrasive to produce 1.0 to 2.0 mil surface profile. For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog

PRIME COAT
Product 349.10 Wilkopon Organic Zinc-Rich Primer. Or 349.13 Wilkopon Organic Zinc-Rich Primer One.
No. Coats One.
Application Conventional air or airless spray.
Dry Film Thickness 2.0-3.0 mils above surface profile.
Wet Film Thickness 5.0-7.5 mils above surface profile.

INTERMEDIATE COAT
Product 347.67 Wilkopon HS Recoatable Primer Red
No. Coats One.
Application Brush, roller or spray.
Dry Film Thickness 1.5-2.0 mils.
Wet Film Thickness 4.0-5.0 mils.

TOP COAT
Product 721.52 Wilkothane HS White (colors).
No. Coats Two.
Application Brush, roller or spray.
Dry Film Thickness 2.5-3.0 mils.
Wet Film Thickness 3.5-5.0 mils.

- REMARKS:**
1. See Technical Data Sheets for mixing instructions.
 2. If mold/mildew is a problem, use 721.104 in place of 721.52
 3. Add 1-2 ounces of T022 per gallon of mixed material of 721.52 Wilkothane HS to compensate for cold temperatures. Caution: the addition of T022 will shorten pot life of mixed material especially in hot weather.
 4. Use 347.46C or 347.67C Activator if the ambient or surface temperature is below 70°F

Please visit our website for more information: www.wilkopaintinc.com