



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 32

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Exterior, above ground steel structures, steel buildings, piping, vessels, tanks, towers, or process facilities operating to 200°F.

COATING SYSTEM

Used for exterior surfaces steel in industrial areas. Primer can be used as a barrier coat for old but sound conventional coatings for subsequent topcoating with coating systems that may contain strong solvents such as epoxies, polyurethanes, vinyls, alkyds, and lacquers.

SURFACE PREPARATION

Preferred: Round off sharp edges. Remove dirt, oil, grease and other surface contaminants. Abrasive blast clean to N.A.C.E. #3 Commercial Blast Clean. Use 16-40 mesh U.S. Series abrasive to produce 1.0-2.0 mil profile. **Optional:** Remove surface contaminants by high pressure wash. Hand or power tool clean to remove loose rust and scale.

PRIME COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

607-17 Universal Primer Red (available in Beige, Gray)
One.
Brush, roller or spray.
2.0-3.0 mils.
4.00-6.0 mils.

INTERMEDIATE COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

None Required

TOP COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

400 Series HS Alkyd, 820 Series HS Silicone Alkyd,
300 Series HS Epoxy, or 720 Series HS Polyurethane
One or Two.
Brush, roller or spray.
3.0 mils per High Solids coat.
5.0 mils per High Solids coat.

REMARKS: See Technical Data Sheets for mixing instructions. If mold or mildew is prevalent, a mold/mildew retardant may be added upon request to the topcoat .

Questions: contact Don L. Holt, VP/Technical Sales @ (918) 299-0170 FAX (918) 299-0170
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Please visit our website for more information: www.wilkopaintinc.com