

COATING RECOMMENDATIONS

With Attached Product Data Coating System No. 30

For:	Date:
Prepared By:	WILKO PAINT, INC.
SURFACE DESCRIPTION	Unpainted concrete floors, walls, pits, etc. Previously painted concrete may be recoated after proper surface preparation. (See Concrete Floor Section).
COATING SYSTEM	Two component 100% solids epoxy polyamide coating, solvent-based.
SURFACE PREPARATION	<u>Unpainted Concrete:</u> Remove dirt, oil,grease and other surface contaminants. Acid etch according to "Concrete Floor Preparation Steps" in the Concrete Floors Section of the Wilko Paint Catalog. <u>Previously Painted Concrete:</u> May require extensive surface preparation including scraping, solvent wiping, high pressure water wash, sanding or abrasive blasting of concrete and feathering of paint edges. Spot prime as needed.
PRIME COAT	
Product	342.22 Wilkopon HS Gray Primer (or other colors).
No. Coats	One (at 50-80% strength).
Application Dry Film Thickness	Brush, roller or spray. 1.0-2.0 mils.
Wet Film Thickness	3.0-5.0 mils.
INTERMEDIATE COAT Product No. Coats Application Dry Film Thickness Wet Film Thickness	Optional (depending on exposure). 332.74 Wilkopon HS Gray (or other colors). One (at 80% strength). Brush, roller or spray. 1.0-2.0 mils. 3.0-5.0 mils.
TOP COAT	
Product	332.74 Wilkopon HS Gray (or color).
No. Coats	One (full strength).
Application	Brush, roller or spray.
Dry Film Thickness	2.0-3.0 mils per coat.
Wet Film Thickness	2.0-3.0 mils.
REMARKS: 1. See Technical Data She 2. Additional surface prep Wilko Paint Catalog.	ets for mixing instructions. aration instructions are in the "Concrete Floors" section of the

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