

COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 23

Prepared By:	WILKO PAINT, INC.
SURFACE DESCRIPTION	Unpainted concrete floors, walls, pits, etc. Previously painted concrete may be recoated after proper surface preparation. (See Concrete Floor Section).
COATING SYSTEM	Two component, solvent-based epoxy polyamide high solids coating.
SURFACE PREPARATION	Unpainted Concrete: Remove dirt, oil, grease and other surface contaminants. Acid etch according to "Concrete Floor Preparation Steps" in the Concrete Floors Section of the Wilko Paint Catalog. Previously Painted Concrete: May require extensive surface preparation including scraping solvent wiping, high pressure water wash, sanding or abrasive blasting of concrete and feathering of paint edges. Spot prime as needed.
PRIME COAT Product No. Coats Application Dry Film Thickness Wet Film Thickness	342.22 Wilkopon HS Primer Gray One. Brush, roller or spray. 2.0-3.0 mils. 3.5-5.0 mils.
INTERMEDIATE COAT Product No. Coats Application Dry Film Thickness Wet Film Thickness	Optional (depending on exposure). 332.111 Wilkopon HS Floor Gray One. Brush, roller or spray. 2.5-3.0 mils per coat. 3.5-5.0 mils.
TOP COAT Product No. Coats Application Dry Film Thickness Wet Film Thickness	332.111 Wilkopon HS Floor Gray One. Brush, roller or spray. 2.5-3.0 mils per coat. 3.5-5.0 mils.
REMARKS: 1. See Technical Data Sheets for mixing in 2. Additional surface preparation instruct Paint Catalog. 3. Use No.80 Thinner to minimize bubblir 4. The use of 342.22 Wilkopon Gray Prim	ions are in the "Concrete Floors" section of the Wilkong.

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