



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 18

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Ferrous metal surfaces subject to mild or moderate industrial environments. Exterior or interior environments to 200° F. May be used to recoat old, conventional paints.

COATING SYSTEM

A high solids alkyd corrosion resisting primer and gloss enamel topcoat.

SURFACE PREPARATION

Remove oil, grease, dirt, and other surface contaminants by using high pressure, detergent wash. Round off sharp edges and remove weld splatter. Abrasive blast clean to N.A.C.E. #3 Commercial Blast. Use 16-40 mesh U.S.Sieve-series abrasive to achieve 1.0-2.0 mil surface profile.

For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog

PRIME COAT

Product

497.50 Corrosion Resisting Red Primer

No. Coats

One

Application

Brush, roller or spray.

Dry Film Thickness

1.5 - 2.5 mils

Wet Film Thickness

3.0 - 5.0 mils

INTERMEDIATE COAT

Product

None required.

No. Coats

Application

Dry Film Thickness

Wet Film Thickness

TOP COAT

Product

461.14 Enamel Gloss White (Or other 460-colors)

No. Coats

Two.

Application

Brush, roller or spray.

Dry Film Thickness

2.0-3.0 mils per coat

Wet Film Thickness

4.0-6.0 mils per coat

REMARKS: See Technical Data Sheets for mixing instructions.

Please visit our website for more information: www.wilkopaintinc.com