



**WILKO PAINT**  
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## **COATING RECOMMENDATIONS**

*With Attached Product Data*  
**Coating System No. 11**

**For:** \_\_\_\_\_

**Date:** \_\_\_\_\_

**Prepared By:**

**WILKO PAINT, INC.**

### **SURFACE DESCRIPTION**

Above ground steel structures, piping, vessels, tanks, towers, or process facilities operating to 250° F continuous, 300° F intermittent.

### **COATING SYSTEM**

Two coats of coal tar epoxy. Designed for resistance to severe corrosive atmospheres.

### **SURFACE PREPARATION**

Remove dirt, oil, grease and other surface contaminants. Round off sharp edges and remove weld splatter. Abrasive blast clean to N.A.C.E. #3 Commercial Blast. Use 16-40 mesh U.S. Sieve series abrasive to produce 1.0-2.0 mil surface profile.

For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog

### **PRIME COAT**

**Product**

336.07 Wilkupon Coal Tar Epoxy

**No. Coats**

One

**Application**

Brush, roller or spray

**Dry Film Thickness**

8.0 mils

**Wet Film Thickness**

10.0 mils

### **INTERMEDIATE COAT**

**Product:**

None required

**No. Of Coats:**

**Application:**

**Dry Film Thickness:**

**Wet Film Thickness:**

### **TOP COAT**

**Product**

336.07 Wilkupon Coal Tar Epoxy

**No. Coats**

One

**Application**

Brush, roller or spray

**Dry Film Thickness**

8.0 mils

**Wet Film Thickness**

10.0 mils

**REMARKS:** See Technical Data Sheets for mixing instructions.

For more information please visit our website: [www.wilkopaintinc.com](http://www.wilkopaintinc.com)