

WILKO PAINT, Inc.

WICHITA, KANSAS 67204-0089

MANUFACTURERS OF THE FINEST INDUSTRIAL FINISHES

POST OFFICE BOX 4089 • 2727 OHIO • PHONE (316)838-4288 • FAX(316)838-6328

WILKOTHANE HS GLOSS BLACK WILKO NO. 726.16

PRODUCT DESCRIPTION: No. 726.16 Wilkothane HS Black is a high solids two component acrylic polyurethane exhibiting excellent gloss retention and chemical resistance.

TYPICAL USES: Exterior structural finishes, maintenance coating for pipes, tanks and vessels. May also be used for painting of construction equipment and general transportation vehicles (OEM and refinish).

GENERIC TYPE: Acrylic-Aliphatic Polyurethane

COLOR: Gloss Black

COMPONENTS: Two

MIXING RATIO: Four volumes of No. 726.16 to one volume of No. 050-25 Activator.

POT LIFE: 4 Hours @ 75°F
2 hours @ 85°F
1 hour @ 95°F

Addition of accelerator or high speed mixing will shorten above pot life. Thinning will extend useable pot life. Do not expose mixed paint, hoses or painting equipment to direct sun to prevent premature setting in the line due to elevated temperature.

WEIGHT PER GALLON: 8.5±.5 lbs (activated)

VOC: 3.25 lbs (activated)

SOLIDS BY VOLUME: 54.5 ± 1.0% (activated)

COVERAGE: @ 2 mil DFT
Theoretical - 437 sq. ft./act. gal.
Practical - 350 sq. ft./act. gal.

RECOMMENDED THICKNESS: 2 to 3 mils DFT

NUMBER OF COATS: 1 to 2 recommended

DRYING TIME: *To Touch:* 2 to 3 hours
@ 77°F *To Recoat:* 24 hours

SHELF LIFE: One Year

APPLICATION METHODS: Conventional or Airless Spray

THINNER: No. 44 or Retarder No. 145

CLEAN UP THINNER: No. 44 or MEK

TEMPERATURE RESISTANCE: Dry 200°F continuous

RECOMMENDED SUBSTRATE: Steel or Aluminum

FLASH POINT: 726.16: 23°F TCC
050.25: 23°F TCC

SHELF LIFE: One year, unopened and stored at 77°F

PHYSICAL PROPERTIES:
60 degree gloss meter reading (ASTM D-523), 85 plus
Pencil hardness (ASTM D-3363), H-2H
Adhesion to substrate (ASTM D-3359B), 100% 5B
Flexibility ASTM D-522 3mm
Impact resistance (ASTM D-2794) direct 80-120 lb/in
reverse 40-80 lb/in

RECOMMENDED PRIMERS: For best performance use only Wilkopon epoxy primers like No. 342-46 Wilkopon Gray Primer and No. 347-67 Wilkopon HS Red Primer. For added corrosion resistance, use Wilkopon No. 349-13 Wilkopon Primer Zinc Rich and use a Wilkopon epoxy primers as an intermediate coat.

RECOMMENDED TOPCOATS: Wilkothane HS colors and clear

SURFACE PREPARATION:

General Maintenance:

1. Round off all sharp edges and remove any weld splatter.
2. Remove all rust, mill scale, grease and other foreign matter
3. For best results, sandblast to conform to SSPC-SP-10-63T .
4. Following sandblasting , remove all sand, grit and residue with oil free high pressure air.
5. Apply coating prior to the development of any surface rust.
6. Over old epoxy or urethane surfaces when blasting is not possible, clean surface of any oil, grease, rust, dirt and loose paint. Sand the old coating to assure proper adhesion.

OEM or Other Industrial Applications:

Surface must be clean and dry, free from oil, grease, wax or other contaminants. Use of chemical cleaning or pretreatment (e.g., phosphatizing) is highly recommended and will help to improve adhesion and enhance the overall properties of the coating. For most industrial applications, this multi-stage surface preparation is adequate. If heavy mill scale, rust, or loose paint is present, clean the parts by mechanical means. Hand, power tool, or SP6 Blast Cleaning will afford minimum protection. For maximum protection of steel surfaces, dry abrasive blast pitted, rusty areas or loose paint to a Commercial Blast Finish in accordance with SSPC-SP6-63. Apply the primer or coating prior to the development of any surface rust.

APPLICATION PROCEDURE:

1. Mix pigmented components until uniform, then mix four volumes of pigmented component with one volume of Wilkothane Activator No. 050-25.

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APPLICATION PROCEDURE: (cont'd)

2. *CONVENTIONAL SPRAY:* Apply with industrial equipment such as DeVilbiss MBC or JGA spray gun. Separate air and fluid pressure regulators, and a moisture and oil trap in the main supply are recommended. Contamination with oil and water will result in shortened pot life, loss of adhesion, and poor film integrity.
3. *AIRLESS SPRAY:* Standard airless spray such as Graco, DeVilbiss, or others with a 28:1 or higher pump ratio and a .011 to .014 inch fluid tip.
4. Thinning is not normally required. If thinning is necessary for workability, use up to one pint of No. 44 Thinner per gallon of activated material. Apply a wet coat in even parallel passes, overlapping each pass 50% to avoid holidays, bare areas and pinholes. If required, follow with a spray pass at right angles to the first pass. VOC with additional thinner:

8 oz/gal	3.5#/gal
19 oz/gal	3.8#/gal
5. Do not apply coating when surface temperature is less than 5°F above the dew point to prevent moisture condensation. For satisfactory cure, air and surface temperatures must be above 65°F. In cool weather or low surface temperatures (under 65°F), use Wilko No. T022 to accelerate cure in the amount of ½ to 1 ounce per gallon. CAUTION: Potlife will be shorter with the addition of accelerator.
6. Use Wilko No. 850.05 Fisheye Eliminator if pinholing or cratering become evident during use. For areas heavily contaminated with oil, wax or other particulates that cause surface defects, use up to 4 oz. of Wilko No. 850.10 Anti-Crater per activated gallon of paint. This should not ever be used as an alternative to proper surface preparation and cleaning prior to painting.
7. Clear coating: Compatible clear coats such as 720.18 may be applied wet on wet (2-4 hours air drying) over Wilkothane HS coatings, or after an overnight dry as a clear finish coat. Spray a medium coat of the activated clear, allow to tack off, and then follow with a full second coat.
8. Compatible clear urethanes such as 720.18 may be added to 721.52 Wilkothane HS and applied as the final coat to improve gloss and color retention. Mix thoroughly up to 25% of activated clear material with activated pigmented base. Reduce up to 25% by volume with No.44 or No. 145 or a combination of the two. Caution: the addition of clear may cause the color of the finish coat to shift. It is important that the same amount of clear coat be added for all the areas that are painted.

FIRST AID: If inhaled, remove to fresh air. If not breathing, administer artificial respiration, preferably mouth to mouth. In case of any contact with eyes, flush with plenty of water for 15 minutes and secure medical attention.

PRECAUTION: Not intended for general consumer use. This product is flammable and can cause skin and eye irritations. Keep away from sparks, heat and open flames. Avoid contact with eyes, skin and clothing. Use with adequate ventilation and avoid prolonged breathing of vapors. Wear an air supplied mask to avoid breathing concentrated vapors in enclosed areas. Keep the container closed.

For additional safety information, refer to Material Safety Data Sheets (MSDS).

For Technical Information call:

Don L. Holt	918-299-0170
Pat Tucker	316-838-4288