

WILKO PAINT, Inc.

WICHITA, KANSAS 67204-0089

MANUFACTURERS OF THE FINEST INDUSTRIAL FINISHES

POST OFFICE BOX 4089 • 2727 OHIO • PHONE (316)838-4288 • FAX(316)838-6328

WILKOPON HS EPOXY POOL WHITE WILKO NO. 331.50

PRODUCT DESCRIPTION No. 331.50 Wilkopon HS Pool White is a two component epoxy-polyamide coating suitable for use in areas exposed to condensation and high humidity. It is made with ingredients that are approved for contact with Type VII food listed under 21 CFR 175.300. It may be used as interior lining of non-potable water tanks.

PRINCIPAL USE: Recommended as coating for steel and concrete surfaces that require chemical and corrosion resistance, and for swimming pools and other structures exposed to high humidity and/or moisture.

COLOR: White

COMPONENTS: Two

MIXING RATIO: Equal volumes of No 331.50A and No. 331.50B or No.330.44B Activator.

POT LIFE: @ 77°F 3-4 hrs.

WEIGHT PER GALLON: 9.8±.5 lbs/gal (activated)

VOC: lbs/gal (activated) 3.2
Check local VOC restrictions before using this product

SOLIDS BY VOLUME: 52.6 ± 1.0%

COVERAGE: sq. ft per gal @ 1 mil dry
Theoretical - 843
Practical - 675

DRYING TIME: @ 77°F
To Touch: 1 to 2 hrs
To handle: 2 to 4 hrs
To Pack: 24-48 hrs
To Recoat: 30 min - 72 hrs
After 72 hours, scuff sand surface before topcoating.

FLASH POINT: 331.50 Part B 60°F TCC
330.44B Part B 55°F TCC

RECOMMENDED APPLICATION: May be applied by brush or roller, or conventional or airless spray.

TEMPERATURE RESISTANCE: 200°F continuous, dry
250°F intermittent, dry

RECOMMENDED THINNER: Wilko No. 71 or Wilko No. 44. Use No.71 for temperatures above 90 °F.

CLEAN UP THINNER: No. 71 or MEK

RECOMMENDED DFT: 2-3 Mils per coat, 4-6 total DFT for non-immersion service and 8-10 DFT for immersion.

RECOMMENDED PRIMER: Wilkopon Epoxy Primers 347.27 Red Oxide .

RECOMMENDED TOPCOATS: If desired, and for non-immersion service, it may be topcoated with Polyurethanes, Epoxy Enamels and Vinyls after scuff sanding.

SURFACE PREPARATION:

Steel: Surface must be clean and dry, free of oil, grease, wax and other contaminants. Use of chemical cleaning and pretreatment (e.g., phosphatizing) is highly recommended and will help improve the adhesion and will help enhance the overall properties of the coating. If heavy mill scale, rust or loose paint is present, clean parts by a mechanical means. Hand, power tool or SP7 Brush Blast Cleaning will afford minimum protection. For the maximum protection of steel surfaces, dry abrasive blast to Commercial Blast Finish in accordance with SSPC-SP6. For immersion dry abrasive blast to Commercial Blast Finish in accordance with SSPC-SP10 Near White. Apply the primer or coating prior to the development of surface rust.

New Concrete: New concrete must cure for a minimum of 30 days prior to coating. After this period the only surface preparation necessary is etching. This can be accomplished with an acid solution.

After applying acid the reaction residues must be removed by using fresh water and a squeegee. Allow floor to dry thoroughly, sweep or vacuum to remove any/all powdery residue, and apply first coat of material. NOTE: Refer to "Coating Concrete" Brochure for more in-depth surface preparation. For optimum adhesion on concrete, use Wilkopon 342.22 or 342.44 Gray Primer.

APPLICATION PROCEDURE:

Thinning:

1. Mix the pigmented component, No. 331.50 until uniform, and then mix one volume with one volume of No.330.44B Activator . Allow the mixed material to stand for 30 minutes before applying. To prevent any craters, fisheyes, or crawling when used over fiberglass reinforced plastics, add 2 ounces of No. 850-10 or No. 850-05 per gallon of material. For VOC calculations, the additives must be considered as solvents added.
2. **CONVENTIONAL SPRAY:** Apply with industrial equipment, such as DeVilbiss MBC or JGA spray gun with No. 78 or 765 Air cap, E fluid tip and needle, or Binks 18 or 62 spray gun, and a pressure pot with mechanical agitator. A moisture and oil trap in the main air supply line is required. Thin with No.71 Thinner per activated gallon.

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APPLICATION PROCEDURE (*cont'd*)

3. **AIRLESS SPRAY:** Any standard airless spray equipment, such as Graco Bulldog Hydra-Spray or larger, with a .011 - .017 inch fluid tip is recommended. If thinning is necessary, use No. 71 Thinner. .
4. **BRUSH OR ROLLER:** For concrete walls and floors, brush or roller application is preferred to assure coverage of porous surfaces
5. Do not apply when surface temperature is less than 5° above dew point to prevent moisture condensation. For satisfactory cure, air and surface temperatures must be above 50°F.
6. Apply wet coat in even parallel passes, overlapping each pass 50% to avoid any holidays, bare areas and/or pinholes. If necessary, follow with a spray pass at right angles to the first pass.
7. Clean the equipment with No. 71 Thinner immediately after use.

FIRST AID: If inhaled, remove to fresh air. If not breathing, administer artificial respiration. In case of any contact with eyes, flush with plenty of water for 15 minutes and secure medical attention.

PRECAUTION: Not intended for general consumer use. This product is flammable and can cause skin and eye irritations. Keep away from sparks, heat and open flames. Avoid contact with eyes, skin and clothing. Use with adequate ventilation and avoid prolonged breathing of vapors. Wear an air-supplied mask to avoid breathing concentrated vapors in enclosed areas. Keep the container closed.

For additional safety information, refer to Material Safety Data Sheets.