



### **COATING RECOMMENDATIONS**

*With Attached Product Data*  
**Coating System No. 7**

**For:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Prepared By:** \_\_\_\_\_ **WILKO PAINT, INC.**

**SURFACE DESCRIPTION** Exterior, above ground steel structures, piping, vessels, tanks, towers, or process facilities operating to 250°F continuous, 275°F intermittent. Light colors may yellow at high temperatures. Ideal for surfaces that are subject to condensation.

**COATING SYSTEM** High solids epoxy mastic single coat for application to minimally prepared steel surfaces. Also as a repair system for damaged urethane coatings. May be applied to previously painted surfaces. Excellent corrosion resistance.

**SURFACE PREPARATION** **Preferred:** Round off sharp edges. Remove dirt, oil, grease and other surface contaminants. Abrasive blast clean to N.A.C.E. #3 Commercial Blast Clean. Use 16-40 mesh U.S. Series abrasive to produce 1.0-2.0 mil profile. **Optional:** Remove surface contaminants by high pressure wash. Hand or power tool clean to remove loose rust and scale. For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

**PRIME COAT**  
**Product** 339.03 Wilkopon Aluminum Mastic  
**No. Coats** One  
**Application** Brush, roller or spray. Brush only if applied to damp surfaces  
**Dry Film Thickness** 8.0-10.0 mils  
**Wet Film Thickness** 10.0-12.5 mils

**INTERMEDIATE COAT**  
**Product** None required

**TOP COAT**  
**Product** None required  
**No. Coats**  
**Application**  
**Dry Film Thickness**  
**Wet Film Thickness**

**REMARKS:** See Technical Data Sheets for more information and for mixing instructions. For white use 331.15. For cool weather application (below 70°F), use 339.03C or 331.15C CW Activator.  
*Please visit our website for more information: [www.wilkopaintinc.com](http://www.wilkopaintinc.com)*