



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 5

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Exterior, above-ground, steel structures, piping, vessels, tanks, process facilities operating to 250° F continuous, 300° F intermittent

COATING SYSTEM

High-solids epoxy aluminum mastic prime coat and a high solids acrylic urethane top coat for application to marginally prepared or well prepared steel surfaces. Also may be used as a repair system for damaged urethane coating. Excellent weatherability, gloss and color retention, and corrosion resistance.

SURFACE PREPARATION

Preferred: Remove dirt, oil grease and other surface contaminants. Round off sharp edges and remove weld splatter. Abrasive blast to N.A.C.E. #3 Commercial Blast. Use 16-40 mesh U.S. Sieve-series abrasive to produce 1.5-2.0 mil surface profile.
Optional: Remove surface contaminants. Hand or power tool clean to remove loose rust and scale. For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

PRIME COAT

Product	339.03 Wilkupon Mastic Aluminum
No. Coats	One.
Application	Brush, roller or spray.
Dry Film Thickness	8.0-10.0 mils.
Wet Film Thickness	10.0-12.5 mils.

INTERMEDIATE COAT

Product	None required.
No. Coats	
Application	
Dry Film Thickness	
Wet Film Thickness	

TOP COAT

Product	721.52 Wilkothane HS White (or colors).
No. Coats	One or two.
Application	Brush, roller or spray.
Dry Film Thickness	2.5-3.0 mils.
Wet Film Thickness	4.0-5.0 mils.

REMARKS: See Technical Data Sheets for mixing instructions.

Please visit our website for more information: www.wilkopaintinc.com