



**COATING RECOMMENDATIONS**

*With Attached Product Data*

**Coating System No. 4B**

**For:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Prepared By:** **WILKO PAINT, INC.**

**SURFACE DESCRIPTION**

Previously painted compressor engines coated with conventional alkyd enamels. Also ferrous metals subject to chemical, moisture, oils, glycol, or other contaminant attack. For surface temperature operating to 250°F continuous, 300°F Intermittent.

**COATING SYSTEM**

Fast dry epoxy prime coat with a two component polyurethane topcoat for application to prepared steel surfaces. This coating system will provide outstanding chemical resistance, excellent weatherability, color and gloss retention, and corrosion resistance.

**SURFACE PREPARATION**

High pressure power wash utilizing a suitable detergent or degreaser to remove all oil, grease, or other surface contaminants. Rinse with clean water. Let dry completely. Apply solution of Wilko # 850.01 according to directions. Rinse with clean water. Let dry completely prior to painting.

**PRIME COAT**

**Product**

342.45 Wilkopon LVOC Primer Gray or  
 342.46 Wilkopon HS Primer Gray or  
 347.67 Wilkopon HS Primer Red

**No. Coats**

One.

**Application**

Brush, roller or spray.

**Dry Film Thickness**

2.0 mils.

**Wet Film Thickness**

4.0 mils.

**INTERMEDIATE COAT**

**Product**

None

**No. Coats**

**Application**

**Dry Film Thickness**

**Wet Film Thickness**

**TOP COAT**

**Product**

720-series Wilkothane HS

**No. Coats**

One or Two

**Application**

Brush, roller or spray.

**Dry Film Thickness**

2.0-3.0 mils.per High Solids coat

**Wet Film Thickness**

5.0-7.0 mils per High Solids coat

**REMARKS:**

1. See Technical Data Sheets for mixing instructions.
2. If mold/mildew is a problem, use Wilkothane HS MR (Mildew Resistant) series.
3. Add 1-2 ounces of T022 per gallon of mixed material of Wilkothane HS to compensate for cold temperatures. Caution: the addition of T022 will shorten pot life of mixed material especially in hot weather.
4. Use 342.46C or 347.67C Activator if the ambient or surface temperature is below 70°F