



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 46

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Exterior, above ground steel structures, piping, vessels, tanks, towers, or process facilities operating to 200°F. Ideal for surfaces that are subject to condensation where added corrosion, impact and abrasion resistance is required.

COATING SYSTEM

High solids epoxy mastic prime coat for application to minimally prepared steel surfaces. Also as a repair system for damaged urethane and mastic coatings. May be applied to previously painted surfaces. Excellent corrosion resistance. Coated pipes may be buried after 30 minute's cure time at 75°F. May be applied at temperatures as low as 35°F.

SURFACE PREPARATION

Preferred: Round off sharp edges. Remove dirt, oil, grease and other surface contaminants. Abrasive blast clean to N.A.C.E. #3 Commercial Blast Clean. Use 16-40 mesh U.S. Series abrasive to produce 1.0-2.0 mil profile.

Optional: Remove surface contaminants by high pressure wash. Hand or power tool clean to remove loose rust and scale.

For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

PRIME COAT

Product
No. Coats
Application

Wilko Gator-Kure 336.36 Coal Tar or 331.46 White One

Mitten, Brush, roller or spray. Brush or mitt apply only if applied to damp or marginally prepared surfaces.

Dry Film Thickness
Wet Film Thickness

10-20 mils
10-20 mils

INTERMEDIATE COAT

Product

None required

TOP COAT

Product

None required.

REMARKS: See Technical Data Sheets for mixing instructions.

Questions: contact Don L. Holt, VP/Technical Sales @ (918) 299-0170 FAX (918) 299-0170
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Please visit our website for more information: www.wilkopaintinc.com