



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 36

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Indoor or outdoor above ground steel structures, piping, vessels, tanks, towers, process facilities, etc., operating to 200°F.

COATING SYSTEM

Water borne inhibitive red oxide primer and water borne acrylic gloss topcoat.

SURFACE PREPARATION

Preferred: Remove oil, grease, dirt and other surface contaminants. Abrasive blast clean to N.A.C.E. #3 Commercial Blast. Use 16-40 mesh U.S. Sieve series abrasive to provide a 1.0-2.0 mil surface profile.

Optional: High pressure water wash to remove chalk and other surface contaminants. Spot prime as needed.

For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

PRIME COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

907.15 WB Primer Red (or 902-13 Gray)
One
Brush, roller or spray
2.0-3.0 mils
5.0-7.0 mils

INTERMEDIATE COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

941.05 WB Acrylic White (or colors)
One
Spray application preferred
1.5-2.0 mils
4.0-6.0 mils

TOP COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

941.05 WB Acrylic White (or colors)
One
Spray application preferred
1.5-2.0 mils
4.0-6.0 mils

REMARKS: See Technical Data Sheets for mixing instructions.

Questions: contact Don L. Holt, VP/Technical Sales @ (918) 299-0170 FAX (918) 299-0170
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Please visit our website for more information: www.wilkopaintinc.com