



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 31

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Structural steel or piping that will located below grade (buried in soil)

COATING SYSTEM

One coat application of 100% solids fiberglass-flake filled polyester or vinyl ester resin, providing an almost impermeable coating and exhibiting outstanding abrasion, solvent and chemical resistance in severe environment.

SURFACE PREPARATION

Remove dirt, oil, grease and other surface contaminants. Abrasive blast to SSPC-10 Near White Metal blast clean. Surface profile should be 2-3 mils minimum.
For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

PRIME COAT

Product
No. Coat
Application
Dry Film Thickness
Wet Film Thickness

None required

INTERMEDIATE COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

None required

TOP COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

1012.01 Wilkoshield Polyester Gray or
1011.05 Wilkoshield Vinyl Ester White
Two (full strength).
Brush, roller or spray.
25.0-30.0 mils per coat.
25.0-30.0 mils per coat.

REMARKS: 1. See Technical Data Sheets for mixing instructions.

Additional surface preparation instructions are in the "Wilkoshield" section of the Wilko Paint Catalog.

Please visit our website for more information: www.wilkopaintinc.com