



COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 27A

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Ferrous metal surfaces subject to mild or moderate industrial environments. Exterior or interior environments to 200° F. May be used to recoat old, conventional paints.

COATING SYSTEM

2.8#/gal alkyd high solids primer and silicone alkyd topcoat,

SURFACE PREPARATION

Remove all oil, dirt, grease, mill scale and other surface contaminants. Round off sharp edges, and remove weld splatter. Abrasive blast clean to N.A.C.E. #3 Commercial Blast clean. Use U.S. Sieve series 16-40 mesh abrasive to achieve a surface profile of 1.0 - 2.0 mils. For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

PRIME COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

497.50 HS Alkyd Primer Red (3.5#/gal VOC)
One
Brush, roller, or spray
3.0 mils
4.0-5.0 mils

INTERMEDIATE COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

821.04 Silicone Alkyd HS White (3.2#/gal VOC)
(or colors, up to 3.8#/gal VOC)
One
Brush, roller or spray
2.0 - 3.0 mils
3.0-5.0 mils

TOP COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

821.04 Silicone Alkyd HS White (3.2#/gal VOC)
(or colors, up to 3.8#/gal VOC)
One
Brush, roller or spray
2.0 - 3.0 mils
3.0-5.0 mils

REMARKS: 1. See Technical Data Sheets for mixing instructions.
2. If mold/mildew is a problem, see Wilko representative for alternate topcoat.

Please visit our website for more information: www.wilkopaintinc.com