



**WILKO PAINT**  
2727 Ohio Street  
Wichita, KS 67219  
Tel 800-658-3799  
Fax 316-838-4288

## **COATING RECOMMENDATIONS**

*With Attached Product Data*  
**Coating System No. 27A**

**For:** \_\_\_\_\_

**Date:** \_\_\_\_\_

**Prepared By:**

**WILKO PAINT, INC.**

### **SURFACE DESCRIPTION**

Ferrous metal surfaces subject to mild or moderate industrial environments. Exterior or interior environments to 200° F. May be used to recoat old, conventional paints.

### **COATING SYSTEM**

2.8#/gal alkyd high solids primer and silicone alkyd topcoat,

### **SURFACE PREPARATION**

Remove all oil, dirt, grease, mill scale and other surface contaminants. Round off sharp edges, and remove weld splatter. Abrasive blast clean to N.A.C.E. #3 Commercial Blast clean. Use U.S. Sieve series 16-40 mesh abrasive to achieve a surface profile of 1.0 - 2.0 mils.

For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog.

### **PRIME COAT**

**Product**

497.50 HS Alkyd Primer Red (3.5#/gal VOC)

**No. Coats**

One

**Application**

Brush, roller, or spray

**Dry Film Thickness**

3.0 mils

**Wet Film Thickness**

4.0-5.0 mils

### **INTERMEDIATE COAT**

**Product**

821.04 Silicone Alkyd HS White (3.2#/gal VOC)  
(or colors, up to 3.8#/gal VOC)

**No. Coats**

One

**Application**

Brush, roller or spray

**Dry Film Thickness**

2.0 - 3.0 mils

**Wet Film Thickness**

3.0-5.0 mils

### **TOP COAT**

**Product**

821.04 Silicone Alkyd HS White (3.2#/gal VOC)  
(or colors, up to 3.8#/gal VOC)

**No. Coats**

One

**Application**

Brush, roller or spray

**Dry Film Thickness**

2.0 - 3.0 mils

**Wet Film Thickness**

3.0-5.0 mils

**REMARKS:** 1. See Technical Data Sheets for mixing instructions.  
2. If mold/mildew is a problem, see Wilko representative for alternate topcoat.

Please visit our website for more information: [www.wilkopaintinc.com](http://www.wilkopaintinc.com)