



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 22

For: _____ **Date:** _____

Prepared By: **WILKO PAINT, INC.**

SURFACE DESCRIPTION New or weathered galvanized metal, aluminum or aluminum-coated metal operating to 170°F.

COATING SYSTEM Vinyl wash primer and selected top coat, usually alkyd, silicone alkyd, latex or a high performance epoxy or urethane.

SURFACE PREPARATION Remove dirt, oil, grease and other surface contaminants. Remove surface chalk with suitable detergent wash. Round off sharp edges and remove weld splatter. Spot prime exposed metal.

PRIME COAT
Product 603.08 Vinyl Wash Primer.
No. Coats One.
Application Spray application recommended.
Dry Film Thickness 0.2-0.5 mils.
Wet Film Thickness 2.0-4.0 mils.

INTERMEDIATE COAT
Product None required.
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

TOP COAT
Product 720-series Wilkothane HS (or other system).
No. Coats One to two.
Application Spray application preferred.
Dry Film Thickness 2.5-3.0 mils.
Wet Film Thickness 4.0-5.0 mils.

REMARKS:

1. See Technical Data Sheets for mixing instructions.
2. If mold/mildew is a problem use Wilkothane HS MR series
3. Add 1-2 ounces of T022 per gallon of mixed material of 720- Wilkothane HS to compensate for cold temperatures. Caution: the addition of T022 will shorten pot life of mixed material especially in hot weather.

Please visit our website for more information: www.wilkopaintinc.com