



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 19

For: _____ **Date:** _____

Prepared By: **WILKO PAINT, INC.**

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SURFACE DESCRIPTION Ferrous metal surfaces subject to mild or moderate industrial environments. Exterior or interior environments to 200° F. May be used to recoat old, conventional paints.

COATING SYSTEM A high solids alkyd corrosion resisting primer and gloss silicone alkyd enamel topcoat.

SURFACE PREPARATION Remove oil, grease, dirt, and other surface contaminants by using high pressure, detergent wash. Round off sharp edges and remove weld splatter. Abrasive blast clean to N.A.C.E. #3 Commercial Blast. Use 16-40 mesh U.S.Sieve-series abrasive to achieve 1.0-2.0 mil surface profile. For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog

PRIME COAT
Product 497.50 Corrosion Resisting Red Primer
No. Coats One
Application Brush, roller or spray.
Dry Film Thickness 1.5 - 2.5 mils
Wet Film Thickness 3.0 - 5.0 mils

INTERMEDIATE COAT
Product None required.
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

TOP COAT
Product 821.04 Silalkyd Gloss White (Or other 820-colors)
No. Coats Two.
Application Brush, roller or spray.
Dry Film Thickness 2.0-3.0 mils per coat
Wet Film Thickness 4.0-6.0 mils per coat

REMARKS: See Technical Data Sheets for mixing instructions.

Please visit our website for more information: www.wilkopaintinc.com