



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 12

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Above ground steel structures, piping, vessels, tanks, towers, or process facilities operating to 250°F continuous, 300°F intermittent. Good for application at low temperatures down to 35°F

COATING SYSTEM

Two coats of coal tar epoxy. Designed for resistance to severe corrosive atmospheres.

SURFACE PREPARATION

Remove dirt, oil, grease and other surface contaminants. Round off sharp edges and remove weld splatter. Abrasive blast clean to N.A.C.E. #3 Commercial Blast. Use 16-40 mesh U.S. Sieve series abrasive to produce 1.0-2.0 mil surface profile.

For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog

PRIME COAT

Product	336.12 Wilkopon Coal Tar Epoxy
No. Coats	One
Application	Brush, roller or spray
Dry Film Thickness	8.0 mils
Wet Film Thickness	10.0 mils

INTERMEDIATE COAT

Product:	None required
No. Of Coats:	
Application:	
Dry Film Thickness:	
Wet Film Thickness:	

TOP COAT

Product	336.12 Wilkopon Coal Tar Epoxy
No. Coats	One
Application	Brush, roller or spray
Dry Film Thickness	8.0 mils
Wet Film Thickness	10.0 mils

REMARKS: See Technical Data Sheets for mixing instructions.
For more information please visit our website: www.wilkopaintinc.com