



WILKO PAINT
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COATING RECOMMENDATIONS

With Attached Product Data
Coating System No. 10

For: _____

Date: _____

Prepared By:

WILKO PAINT, INC.

SURFACE DESCRIPTION

Typically used for new facility piping under 200° F (meter runs, regulator runs, valves, above ground appurtenances, and other natural gas facilities which do not exceed 200° F), where 2.8#/gal VOC is required

COATING SYSTEM

A solvent-based inorganic zinc-rich primer, and one high solids epoxy mastic topcoat.

SURFACE PREPARATION

Remove dirt, oil, grease and other surface contaminants. Round off sharp edges and remove weld splatter. Abrasive blast clean to N.A.C.E. #2 Near White Metal Blast. Use 16-40 mesh abrasive to produce 1.0 to 2.0 mil surface profile. For more information refer to "APPLICATION AND INSPECTION" towards the end of this catalog

PRIME COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

497.105 Primer HS CI Red Oxide.
One
Conventional Air Spray with agitator pot.
2.0-3.0 mils above surface profile
3.0-5.0 mils above surface profile

INTERMEDIATE COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

None required

TOP COAT

Product
No. Coats
Application
Dry Film Thickness
Wet Film Thickness

369.09 Phenolic Aluminum HS
Brush, roller, or spray
6.0-8.0 mils
8.0-10.0 mils

REMARKS:

1. See Technical Data Sheets for mixing instructions.
2. Additional instructions on the reverse side of this sheet.
3. For more information, please visit our website: www.wilkopaintinc.com