

WILKO PAINT, Inc.

WICHITA, KANSAS 67204-0089

MANUFACTURERS OF THE FINEST INDUSTRIAL FINISHES

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Wilkothane Activators, Accelerators, Thinners and Hardeners

050.06 Wilkothane G Activator

- ◆ For use with Wilkothane G Series Products and some Acralacs. Ratio is 4:1 for Wilkothane G Part A Urethanes.
- ◆ For Acralacs, check with Wilko Representative.

050.07 Wilkothane S Activator

- ◆ For use with Wilkothane S Series Products. Ratio is 1:1 for Wilkothane S Part A Urethanes .

050.09 Wilkothane S Activator

- ◆ For use with Wilkothane S Series Products. Ratio is 2:1 for Wilkothane S Part A Urethanes

050.23 Hardener

- ◆ For use with most enamels to enhance curing and other properties. Mix ratio is 8:1 with most enamels, 16:1 with alkyd primers.
- ◆ Potlife is 4-8 hours at 77°F after mixing. Not for use with Wilkopon or Wilkothane Series coatings.
- ◆ Do not use where VOC restriction is 3.8#/gal or less

050.25 Wilkothane HS Activator

- ◆ For use with Wilkothane HS Series paint that calls for this activator.
- ◆ Mix ratio is 4:1
- ◆ Pot Life is 2-4 hours at 77°F after mixing, but may vary depending on color. Refer to the TDS on Part A.
- ◆ Not for use with Wilkothane G or alkyd enamels

050.43 Hardener

- ◆ A low-VOC version of 050.23
- ◆ For use with most enamels to enhance curing and other properties. Mix ratio is 8:1 with most enamels, 16:1 with primers.
- ◆ Potlife is 4-8 hours at 77°F after mixing. Not for use with Wilkopon or Wilkothane Series coatings.
- ◆ Do not use where VOC restriction is less than 3.5#/gal

050.30 and 050.35 Wilkothane HS Activator

- ◆ For use with Wilkothane HS Series paint that calls for the corresponding activators
- ◆ Mix ratio is 4:1
- ◆ Pot Life is 2-4 hours at 77°F after mixing, but may vary depending on color. Refer to the TDS on Part A.
- ◆ Not for use with Wilkothane G or alkyd enamels
- ◆ Not a substitute for 050.25 Wilkothane HS Activator

NO. 44 Wilkothane Thinner

- ◆ A general purpose, medium evaporating thinner for two component urethanes and some epoxies
- ◆ Provides good leveling and gloss at 70-90 °F, but may be used at lower or higher temperatures.

NO. 55 Wilkothane Thinner

- ◆ A general purpose, fast evaporating thinner for two component urethanes and some epoxies
- ◆ For use if small parts are coated or if the temperature is below 70°F.

NO. 101 Retarder

- ◆ A general purpose, slow evaporating thinner for two component urethanes and some epoxies
- ◆ May be used in combination with other Wilkothane Thinners
- ◆ May be used as a sole thinner in temperatures above 90°F especially if large objects (tanks, etc.) are painted and a longer open time is desired

NO. 145 Retarder (HAPS FREE)

- ◆ A general purpose, slow evaporating thinner for two component urethanes and some epoxies
- ◆ May be used in combination with other Wilkothane Thinners
- ◆ May be used as a sole thinner in temperatures above 90°F especially if large objects (tanks, etc.) are painted and a longer open time is desired

T012 Accelerator

- ◆ An additive to facilitate the cure of Wilkothane G coatings
- ◆ Use at a level of 1 to 2 ounces per gallon at 77°F
- ◆ Pot life will be shortened, especially if mixed with a power mixer for a length of time or if dosage is increased
- ◆ Gloss is not affected at the recommended level. Gloss may be affected at higher level
- ◆ Use mixed material immediately and clean equipment promptly with MEK

T022 Accelerator

- ◆ An additive to facilitate the cure of Wilkothane HS coatings
- ◆ Gloss is not affected at the recommended level but may be lower at higher dosage. Provides longer pot life than T012.
- ◆ Use at a level of ½ to 1 ounce per gallon at 77°F
- ◆ Pot life will be shortened, especially if mixed with a power mixer for a length of time or if dosage is increased
- ◆ Use mixed material immediately and clean equipment promptly with MEK

REFER TO TDS OF PART A FOR FULL INSTRUCTIONS. ADDITIVES AND THINNERS MUST BE CHECKED ACCORDING TO SPECIFIC APPLICATION BEFORE USING. PRODUCTS FEATURED ON THIS PAGE ARE NOT INTENDED FOR GENERAL CONSUMER USE. READ INDIVIDUAL MSDS AND TDS AND CHECK LOCAL EPA AND VOC REGULATIONS BEFORE USING ANY OF THESE PRODUCTS. KEEP OUT OF THE REACH OF CHILDREN.

Wilkothane Activators