



**Topcoating Inorganic Zinc:** The primer must exhibit full cure. Refer to product data, No. 859-06. Apply 1 coat No. 846.01 Silicone Black reduced 50% with No. 1 Thinner, in a full wet tack coat to reduce any pinholing or bubbling. This coat will be rapidly absorbed by the porous zinc film, exhibiting negligible film depth. An 8 hour solvent release period must be allowed. Follow with a second coat reduced 1/2 to 1 pint No. 1 Thinner at 1.0-1.5 mils DFT. Cure at operating temperature for 4 hours or resume continuous operations.

**Recoating old 846.01 Finishes:** For maximum life of the coating, old finishes must be sandblasted as described in the Surface Preparation section. If old finishes must be recoated, ensure that it is tightly adhering film, and it must be sanded, cleaned and then degreased or chemically cleaned to promote intercoat adhesion. Prime bare areas with 809-01 or coat it with 846.01 before recoating the whole structure. Apply a minimal film thickness of 846.01 to avoid delamination.

**RESISTANCE GUIDE:** Heat Tolerance: EXTERIOR: 850°F, INTERIOR: 1000 °F When used with inorganic zinc rich primer the system provides excellent protection for surfaces with medium operational temperatures in mild to severe atmospheric conditions. Inorganic zinc rich primer is also recommended for priming hot surfaces which operate intermittently. **Caution:** Until it is fully cured, this coating will be dry to touch at room temperature, but it will remain thermoplastic (soft to touch and susceptible to damage when scraped) at 150°F-500°F (Refer to Drying Time). Do not use if the temperature will not reach the full cure schedule – consult a Wilko representative for advise on the type of coating to use in your specific application.

**FIRST AID:** If inhaled, remove to fresh air. If not breathing, administer artificial respiration. In case of any contact with eyes, flush with plenty of water for 15 minutes and secure medical attention.

**PRECAUTION:** Not intended for general consumer use. Check with local EPA Office for VOC requirements before using this product. This product is flammable and can cause skin and eye irritations. Keep away from sparks, heat and open flames. Avoid contact with eyes, skin and clothing. Use with adequate ventilation and avoid prolonged breathing of vapors. Wear an air-supplied mask to avoid breathing concentrated vapors in enclosed areas. Keep the container closed. For additional safety information, refer to Material Safety Data Sheets.