

# WILKO PAINT, Inc.

WICHITA, KANSAS 67204-0089

## MANUFACTURERS OF THE FINEST INDUSTRIAL FINISHES

POST OFFICE BOX 4089 • 2727 OHIO • PHONE (316) 838-4288 • FAX (316) 838-6328

### TRACK URETHANE GLOSS WHITE WILKO NO. 721.22

**PRODUCT DESCRIPTION:** No.721.22 Urethane Gloss Track White is a high quality oil modified urethane enamel that is formulated to provide good exterior durability. Its long "open time" makes it suitable for painting large structures.

**PRINCIPAL USE:** It is used extensively for the exterior surfaces of storage tanks, vessels, and structural steel in industrial areas. It is also ideal for painting interior and exterior walls of buildings, as coating for rubberized tracks, and as gym and floor finish.

**COLOR:** White(Available in various colors)

**GLOSS:** Gloss

**WEIGHT PER GALLON:** 10.1 lbs.

**VOC:** 3.3

**SOLIDS BY WEIGHT:** 68%

**SOLIDS BY VOLUME:** 50%

**COVERAGE:** @ 1 mil dry  
*THEORETICAL :* 802 sq. ft./gal.  
*PRACTICAL :* 642 sq. ft./gal.

**RECOMMENDED DRY FILM THICKNESS** 2 to 3 mils

**DRYING TIME:** @ 77 degrees F  
*To Touch:* 1 to 2 hours  
*To Handle:* 6 to 8 hours  
*To Recoat:* Overnight

**RECOMMENDED THINNER:** Wilko No. 2, No. 10 or No. 25. Do not use more than 12 ounces of thinner to keep VOC level below 3.5#.

**RECOMMENDED PRIMER:** Not required if applied to rubber matrix. If applying to metal surface use Wilko No.497-50 Primer Corrosion Inhibitive Red or if applying to galvanized surfaces use No. 603-08 Primer Vinyl Wash. For concrete floor or for steel floor use 342.22 Gray or 347.49 Red Oxide Wilkopon Primer

**RECOMMENDED APPLICATION:** May be brushed, rolled or sprayed by conventional or airless spray.

**CLEAN UP THINNER:** Wilko No. 10, No. 13 or Mineral Spirits

**SURFACE PREPARATION:** Surface must be clean and dry, free from oil, grease, wax, dirt or other contaminants.

#### APPLICATION PROCEDURE:

Mix contents until homogenous, then thin as needed. Refer to *Recommended Thinner*, above, for reduction amounts.

1. **CONVENTIONAL SPRAY:** Thin approximately 25-40% by volume with No. 44 Wilkothane Thinner to 18-22 seconds viscosity on the Zahn No. 2 cup. No special gun setup is needed to apply this product. Most suction or pressure fed gun intended for applying low viscosity coating will work for this application. Examples are Binks Model 62 or 2001 Gun with a fluid tip of 63 - 66 and air cap of 63PR for pressure fed, to 66SK for siphon fed, guns. For pressure fed setup, regulate the tank pressure at 5-10 psi. Atomization pressure should be maintained at 65-75psi.
2. **AIRLESS SPRAY:** Thin approximately 5-10% by volume with No. 2 Wilkothane Thinner to 20-26 seconds viscosity on Zahn No. 2 cup. For best results use fluid tip of .010 - .015 and an air source of 80-100# using a 28:1 pump ratio (approximately 2500 psi fluid pressure). Using a larger tip or lower pressure may affect application properties of the coating and will result in air entrapment and sags.
3. **BRUSH OR ROLLER:** Use high quality roller covers and brushes to obtain a smooth finish and minimize lap marks. If necessary, thin with No. 10 thinner; do not overthin to avoid sagging.
4. For best results, use at temperature of 65°F or above. Do not apply when surface or ambient temperature is anticipated to drop below 50°F in 24 hours. Do not apply to damp surfaces, and surface temperature must be 5°F above the dew point for 24 hours to prevent moisture condensation, which might result in water spotting and poor film integrity.
5. For added toughness and improved chemical resistance, use 1 pint of 050.23 or 050.43 Hardener per gallon of paint.  
NOTE: Activated material must be used within 8 hours

**FIRST AID:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. In case of contact with eyes, flush with plenty of water for 15 minutes. Secure medical attention.

**PRECAUTION:** Not intended for general consumer use. This product is flammable and can cause skin and eye irritations. Keep away from sparks, heat and open flames. Avoid any contact with eyes and skin.

#### REFER TO MSDS BEFORE USING

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